



Alcolea Mill



Alcolea is an integrated paper mill based in Alcolea de Cinca in Huesca, Aragon, in north-eastern Spain. The mill produces high performance fluting, testliner, and dual-use papers from recycled materials, and the on-site corrugator and converting machines mean that DS Smith's Paper and Packaging teams.

Milestones

- **1967** First paper machine start-up - the mill was founded
- **1979** Investment in vacuum roll shaking 6 dryers
- **1986** New felt couch - 6 dryers
- **1990** New investments - 3rd press, a pit, and a closed hood
- **2000** New investments - new pulp line, pulpers, double press, pope and winder
- **2006** Expansion of the press - post and pre-drying section
- **2009** Vacuum retrofit
- **2015** Several investments to achieve the 110,000 tonnes per year production capacity

Products

QuimiPAC HP
QuimiPAC
MultiPAC
LinerPAC HP1

Machinery

PM1 single layer machine
Grammage range: 127-250 g/m²
Production: 110,000 tonnes/year
Speed max: 760 m/min
Trim max: 2.50 m

Contact info

DS Smith Paper Alcolea
Alcolea Paper Mill
s/n, Ctra. Fraga
22410 Alcolea de Cinca
Huesca Spain

Tel: +34 974 4680 11
www.dssmith.com/paper